

AMENDMENTS

In the Specification:

Page 6, of the sub-specification, please amend paragraph [0010] as follows:

[0010]

For reduction of the thickness irregularity of the film, however, a polyolefin resin forming the ~~substrate~~ base layer preferably has a swelling ratio greater than the swelling ratio of the polyolefin resin of the sealing layer formed on at least one surface of the film surface and not more than 1.42.

Page 11, of the sub-specification, please amend paragraph [0019] as follows:

[0019]

For the object large-scale production, moreover, the film product takeout width of the laminate film of the present invention is at least 500 mm. Even in the case of a wide film of not less than 5500 mm, it is preferable that the film thickness variation rate satisfy the above-mentioned formula over the whole product takeout width perpendicular to the film roll up direction. When the product takeout width is less than 500 mm, the production amount may not be worth a large-scale production.

As used herein, the product takeout width means a product takeout width excluding highly thick portions such as unoriented parts developed on both ends in the film width direction, a film in transverse drawing and the like during a film forming step or the width of a film divided by forming slits therein ~~length of a film split into slits~~.

It is of course preferable that, in the case of a product takeout width excluding highly thick portions such as unoriented parts developed on both ends in the film width direction, the relationship between the film thickness variation rate Y (%) and the product takeout width X (mm) of the film satisfy the above-mentioned formula. The product takeout width in this case is preferably not less than 5500 mm.

Page 25, of the sub-specification, please amend paragraph [0053] as follows:

[0053]

(Example 4)

In the same manner as in Example 3 except that the resin temperature of (a), (b) was set to 260°C and the chill roll temperature was set to 25°C, a laminate film of Example 4 [[2]] was obtained. Various characteristics of the obtained laminate films are shown in Table 2.

Page 25, of the sub-specification, please amend paragraph [0055] as follows:

[0055]

(Comparative Example 3)

A film of Comparative Example 3 [[1]] was obtained by changing the swelling ratio and melt flow rate of the resins used for the sealing layer and base layer in Example 3 to those shown in Table 2. Various characteristics of the obtained laminate film are shown in Table 2.

Page 26, of the sub-specification, please amend paragraph [0056] as follows:

[0056]

Comparative Example 3 [[1]] showed a high thickness variation rate, the property between the left and right in the width direction of the product effective takeout width was different and the processability was poor.

Page 26, of the sub-specification, please amend paragraph [0057] as follows:

[0057]

(Comparative Example 4)

In the same manner as in Example 3 except that the wind pressure of the air knife was set to 2500 mmH₂O, a laminate film of Comparative Example 4 [[2]] was obtained. Various characteristics of the obtained laminate film are shown in Table 2.

Page 27, of the sub-specification, please amend paragraph [0059] as follows:

[0059]

Table 2

	swelling ratio		product takeout width X (mm)	thickness variation rate Y (%)	thermal shrinkage (%)			thermal shrinkage (%) heat sealing strength (N/15 mm)			gloss (%)	processing applica- bility	thickness variation rate Z (%)
	base layer	sealing layer			right end	center	left end	right end	center	left end			
Ex. 1	1.31	1.24	6200	6.2	0.3	0.1	0.4	3.2	3.8	3.1	130	⊙	6.0
Ex. 2	1.31	1.24	6200	7.3	0.5	0.4	0.1	2.9	3.3	3.8	127	○	6.4
Comp. Ex. 1	1.31	1.47	6200	15.5	-0.1	0.1	0.4	3.2	2.2	1.2	120	×	24.7
Comp. Ex. 2	1.31	1.24	6200	20.0	1.0	0.7	0.5	2.5	4.1	3.6	115	×	26.3